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Developing *Bacillus subtilis* as a versatile bioproduct platform for agricultural and pharmaceutical applications

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Chapter 3

Positioning *Bacillus subtilis* as Terpenoid Cell Factory

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Abstract

Increasing demands for bioactive compounds have motivated researchers to employ microorganisms to produce complex natural products. Currently, *Bacillus subtilis* has been attracting lots of attention to be developed into terpenoids cell factories due to its generally recognized as safe status and high isoprene precursor biosynthesis capacity by endogenous methylerythritol phosphate (MEP) pathway. In this review, we describe the up-to-date knowledge of each enzyme in the MEP pathway and the subsequent steps of isomerization and condensation of C5 isoprene precursors. In addition, several representative terpene synthases expressed in *B. subtilis* and engineering steps to improve corresponding terpenoids production are systematically discussed. Furthermore, the current available genetic tools are mentioned as well as promising strategies to improve terpenoids in *B. subtilis*, hoping to inspire future directions in metabolic engineering of *B. subtilis* for further terpenoids cell factory development.

Key words: *Bacillus subtilis*, MEP pathway, terpenoids, metabolic engineering, cell factory

Introduction

The Nature of *Bacillus subtilis*

Bacillus subtilis, a well-known gram-positive bacterium, was one of the first organisms having its genome successfully annotated. In academia, *B. subtilis* strain 168 has become a model microorganism to study physiological properties covering the proteome, protein secretory and translocation mechanisms, the cell division mechanism, and last but not least the development of minimal cell bacteria. For the industries, *B. subtilis* 168 has been well-known for its generally recognized as safe (GRAS) status facilitating easier purification of the protein or metabolites in the absence of endotoxin.¹

Residing a special niche of the soil microbial ecosystem, *B. subtilis* has its strength in metabolites production required for the survival.² It is known that the bacterium has its capability to produce diverse secondary metabolites including polyketides and terpenoids acting as antimicrobial agents or being part of a defence mechanism toward particular stresses.³⁻⁹ However, the engineering of *B. subtilis* for metabolite production is lagging behind compared to *Escherichia coli* or *Saccharomyces cerevisiae*.¹⁰ Numerous small organic molecules nonnative to these microbial hosts have been produced and many of them have reached the market.¹¹ The reasons include the late development of diverse molecular tools and genome scale exploratory research that required to facilitate precise engineering of the bacterium. Only in recent ten years that more attention has been put to provide more tools for molecular engineering of the bacterium.¹²⁻¹⁶ To give better perspective on *B. subtilis*, comparison among these three microbial platforms are available in Table 1.

Table. 1. Comparison of *Escherichia coli*, *Saccharomyces cerevisiae* and *Bacillus subtilis* as metabolite cell factories

Microbial platform	Advantage	Disadvantage	Ref
<i>Escherichia coli</i>	Diverse and sophisticated molecular engineering tools Fast and easy to grow; has been routine microbial platform in synthetic biology	Safety concern related to its endotoxin production nature Lack of endomembrane system for expression eukaryotic CYP450 involving downstream steps of some terpenoids biosynthetic pathway	17-19

<i>Saccharomyce scerevisiae</i>	GRAS microorganism	Reltively slow growth	18- 20
	Diverse molecular engineering tools	More complex structure of the genome for engineering	
	Possesses endomembrane system readily for CYP450 expression	More difficult to put the whole heterologous pathway into the microorganism since limited capability in polycistronic expression.	
<i>Bacillus subtilis</i>	GRAS bacterium	Limited molecular tools engineering especially for dynamic range of protein expression and genomic engineering.	1, 15,
	Bacterium with considerably high isoprene emission	Nevertheless, more tools are currently investigated.	21- 24
	Possessing potential CYP450s that can be developed for terpenoid oxidation, such as CYP109B1, CYP102A2, and CYP102A3. CYP109B1 has the ability to oxidize valencene (a sesquiterpene) to nootkatone		
	Possesses potential glycosyltransferases that might be utilized for production of glycoside terpenoids. UDP-glycosyltransferase (Yji) of <i>B. subtilis</i> was able to transfer glycosyl moiety to protopanaxadiol leading to unnatural ginsenoside.		

This review deals with the progress on engineering of *B. subtilis* as microbial cell factory. Data on the basic knowledge of the biosynthesis pathway, especially related to bacteria or in particular *B. subtilis* are presented. Future perspectives based on the progress in synthetic biology and current cutting-edge technology are also the focus of this review.

***B. subtilis* terpenoids producing ability**

B. subtilis is known for high emission of isoprene compared to other species of bacteria including *E. coli*.²¹ Isoprene, a simple form of a terpenoid molecule (also known as hemiterpene), is hypothesized as one of the signal molecules indicating the carbon metabolism rate of individual bacterium.²⁵ Isoprene might also be the channel for the bacterium to drain out the terpenoids building blocks after some excess metabolism, in order to prevent further toxicity caused by prenyl diphosphate precursors such as dimethylallyl diphosphate (DMADP), isopentenyl diphosphate (IDP), or farnesyl diphosphate (FDP).²⁶ *B. subtilis* has an endogenous MEP pathway to produce terpenoid building blocks, IDP and DMADP (**Figure 1**).

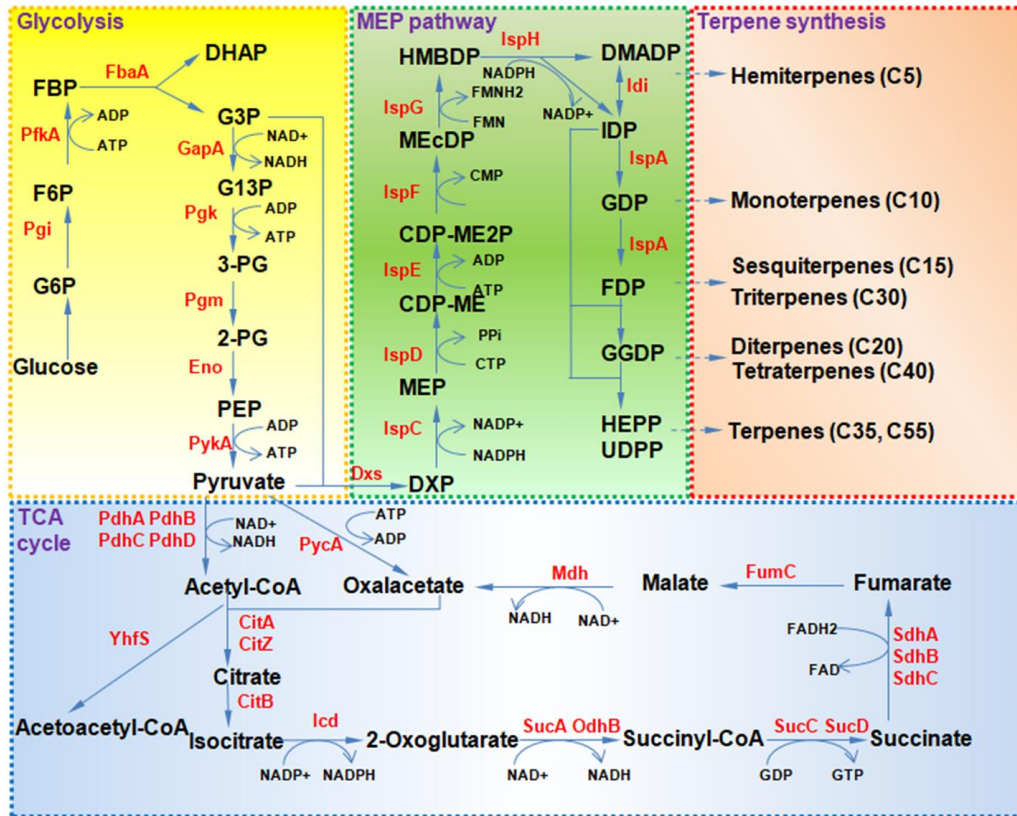


Figure 1. Scheme of MEP pathway, Glycolysis and TCA cycle in *B. subtilis* 168. Pgi, Glucose 6-phosphate isomerase; PfkA, Phosphofructokinase; FbaA, Fructose 1,6-bisphosphate aldolase; GapA, Glyceraldehyde 3-phosphate dehydrogenase; Pkg, Phosphoglycerate kinase; Pgm, Phosphoglycerate mutase; Eno, Enolase; PykA, Pyruvate kinase; PdhA, Pyruvate dehydrogenase (E1 alpha subunit); PdhB, Pyruvate dehydrogenase (E1 beta subunit); PdhC, Pyruvate dehydrogenase (dihydrolipoamide acetyltransferase E2 subunit); PdhD, Dihydrolipoamide dehydrogenase E3 subunit; PycA, pyruvate carboxylase; CitA, Minor citrate synthase; CitZ, Citrate synthase II; CitB, Aconitase; Icd, Isocitrate dehydrogenase; OdhA, 2-Oxoglutarate dehydrogenase (E1 subunit); OdhB, 2-Oxoglutarate dehydrogenase complex (dihydrolipoamide transsuccinylase, E2 subunit); PdhD, Dihydrolipoamide dehydrogenase E3 subunit; SucC, Succinyl-CoA synthetase (beta subunit); SucD, Succinyl-CoA synthetase (alpha subunit); SdhA, Succinate dehydrogenase (flavoprotein subunit); SdhB, Succinate dehydrogenase; SdhC, Succinate dehydrogenase (cytochrome b558 subunit); FumC, Fumarase; Mdh, Malate dehydrogenase; YhfS, Hydroxymethylglutaryl CoA synthase; Dxs, 1-Deoxy-D-xylulose-5-phosphate synthase; IspC, 1-Deoxy-D-xylulose-5-phosphate reductoisomerase; IspD, 4-Diphosphocytidyl-2-C-methyl-D-erythritol synthase; IspE, 4-Diphosphocytidyl-2-C-methyl-D-erythritol kinase; IspF, 2C-Methyl-D-erythritol 2,4-cyclodiphosphate synthase; IspG, 1-Hydroxy-2-methyl-2-(E)-butenyl 4-diphosphate synthase; IspH, 1-Hydroxy-2-methyl-butenyl 4-diphosphate reductase; Idi, Isopentenyl pyrophosphate isomerase; IspA, Ganesyl diphosphate synthase;

Metabolite abbreviations: G6P, Glucose-6-phosphate; F6P, Fructose-6-phosphate; FBP, fFructose 1,6-bisphosphate; DHAP, Dihydroxyacetone phosphate; G3P, Glyceraldehyde-3-phosphate; G13P,

Glycerate 1,3-diphosphate; 3-PG, Glycerate 3-phosphate; 2-PG, Glycerate -2-phosphate; PEP, Phosphoenolpyruvate; DXP, 1-Deoxy-D-xylulose 5-phosphate; MEP, 2-C-Methyl-D-erythritol 4-phosphate; CDP-ME, 4-(Cytidine 5'-diphospho)-2-C-methyl-D-erythritol; CDP-MEP, 2-Phospho-4-(cytidine 5'-diphospho)-2-C-methyl-D-erythritol; MEcDP, 2-C-Methyl-D-erythritol 2,4-cyclodiphosphate; HMBDP; 1-Hydroxy-2-methyl-2-butenyl 4-diphosphate; IDP, Isopentenyl diphosphate; DMADP, Dimethylallyl diphosphate; GDP, Geranyl diphosphate; FDP, Farnesyl pyrophosphate; GGDP, Geranylgeranyl pyrophosphate; HEPP, Heptaprenyl diphosphate; UDPP, Undecaprenyl diphosphate;

As a gram-positive model bacterium, *B. subtilis* does not reflect the whole gram-positive terpenoid biosynthesis pathway. Gram-positive cocci bacteria together with *Lactobacillus* own solely mevalonate (MVA) pathway, while *Listeria* genera and a minor number of Actinobacteria such as *Streptomyces* own MVA pathway as their secondary route in addition to MEP pathway.²⁷⁻³³ Meanwhile, most gram-positive rod bacteria including *B. subtilis* possess the MEP pathway.^{34,35} (Figure 1)

The MEP pathway consists of eight enzymatic steps starting with the conjugation of pyruvate and glyceraldehyde 3-phosphate (G3P) that eventually ends with DMADP and IDP as the universal precursors of terpenoids. Understanding the structure and biochemical properties of each enzymes and their respective reaction mechanisms would be ideal for performing further optimizations. Up until now, only three enzymes of *B. subtilis* MEP pathway have been structurally elucidated. Nevertheless, crystal structures of MEP pathway enzymes from other related microorganisms can be used as models in engineering *B. subtilis* enzymes.

First step of the MEP pathway: Linking the Terpenoid and Central Carbon Pathway

A functional study on the MEP pathway revealed that step 1 and 2 of MEP pathway are critical and that a reduction in gene expression of both constitute enzymes hampered the growth of the bacterium.³⁶ Improvement of terpenoid production via MEP pathway usually starts with the overexpression of these two enzymes.^{18,37,38} Hence, investigations on the enzyme structures and mechanisms of the reactions would be beneficial for improving the overall terpenoid production.

Dxs is responsible for the first step of the MEP pathway, the formation of 1-deoxy-D-xylulose 5-phosphate (DXP) from pyruvate and G3P. DXP is not only precursor for subsequent MEP pathway reaction but also for thiamine (vitamin B1) and pyridoxol (vitamin B6) biosynthesis.^{35,39,40} Several studies indicate that formation of DXP

is the limiting step of the MEP pathway.^{36, 41-45} Suppression of the gene impaired the growth of the bacterium shown by its small colony and reduced isoprene emission and full suppression of the gene led to lethality.³⁶ Meanwhile overexpression of the gene increased the isoprene emission.⁴³

Dxs requires the presence of thiamine diphosphate (ThDP) as the cofactor. The requirement of ThDP is one of the properties shared by the transketolase group of enzymes including transketolases the tricarboxylic acid (TCA) cycle and pentose phosphate pathway. Other enzymes which require ThDP include pyruvate decarboxylase that breaks down pyruvate forming acetaldehyde, pyruvate dehydrogenase, and α -ketoglutarate dehydrogenase of Krebs's cycle.^{46, 47} ThDP assists the binding of pyruvate in the active site of the enzyme by forming C2 α -lactylThDP (LThDP).⁴⁸ LThDP bears a carbanion that is ready to contact with G3P. Upon G3P attachment, the 2-hydroxyethyl moiety of pyruvate will ligate to the molecule and eventually lead to DXP formation accompanied by the release of CO₂.⁴⁸

Negative feedback imposed by IDP and DMADP is natural to Dxs and exists across species. Nevertheless, a study comparing several different Dxs enzymes found that *B. subtilis* Dxs is more resistant to feedback inhibition compared to *E. coli* and other bacteria.⁴⁵ *B. subtilis* Dxs is also considered to be more resistant to proteases as compared to Dxs from *E. coli*, *Paracoccus aminophilus* and *Rhodobacter capsulatus*.

2-C-methyl erythritol 4-phosphate (MEP) production mediates forward reactions in MEP pathway

The second step of the MEP pathway involves the reduction and isomerization of DXP to produce MEP. It is speculated to involve two putative steps of a reaction catalyzed by 1-deoxy-D-xylulose 5-phosphate reductoisomerase (DXR), also known as IspC in microbes.

Dxr requires a divalent cation of Mg²⁺, Mn²⁺, or Co²⁺ and NADPH as cofactors. Mechanistic studies on Dxr suggested that divalent cation and NADPH should occupy their binding sites prior to the attachment of DXP. It is also showed that MEP could undergo the reverse reaction with the help of NADP⁺ resulting in DXP. However, this reverse reaction occurs at a very low rate and is limited by the presence of NADPH.⁴⁹ Thus, the availability of NADPH ensures the forward reaction of DXP toward MEP.

The expression of both *B. subtilis* enzymes in *E. coli* led to more than 2-fold higher production of isoprene compared to *E. coli* strain overexpressing its own endogenous enzymes.⁴¹ While there is no available 3D structure of *B. subtilis* Dxr, other related microorganisms can be referred to for predicting the amino acid sequences involved in enzyme- substrate dynamic interaction.

***B. subtilis* IspD facilitates efficient cytidyl transfer to MEP**

In the following step, MEP obtains the additional cytidine monophosphate (CMP) moiety resulting in 4-diphosphocytidyl-2-C-methyl-D-erythritol (CDP-ME) with the help of 4-diphosphocytidyl-2-C-methylerythritol synthase (CMS/IspD). The reaction requires cytidine triphosphate (CTP) as the donor of CMP, with a conjunct loss of pyrophosphate molecules.

IspD is in homodimeric conformation with each monomer containing up to 10 β sheets mostly in parallel configuration.⁵⁰ The enzyme possesses 3 loops that participate in binding and activity namely P-loop, L1-loop, and L2-loop. Hydrogen bonds among the amino acid residues inside the pocket play a role in the conformational change of the loop. In its inactive state, the loop is open and has more surface contact with the solvent. Upon the CTP-Mg²⁺ binding, the pocket becomes narrower and there is less contact with the solvent. *B. subtilis* IspD has narrower surface in contact with solvent compared to *E. coli* version. This presumably has impact on the lower K_M of *B. subtilis* enzyme that eventually led to higher catalytic efficiency, up to two folds of *E. coli* IspD.⁵¹ The competition and interaction between solvent and CTP toward the pocket residues by hydrogen bond seems to be the primary cause. With more hydrogen bonds, the transition state would be more stable and readier for nucleophilic attack of MEP phosphate. With a higher catalytic efficiency, utilizing *B. subtilis* IspD would give extra flux on MEP pathway than in *E. coli*.

IspE and IspF catalyze the formation of MECDP, acting as intermediate in the MEP pathway as well as oxidative-stress response in bacteria

IspE is responsible for phosphate group addition to CDP-ME molecule, generating 4-diphosphocytidyl-2-C-methyl-d-erythritol 2-phosphate (CDP-ME2P). IspE consists of two domains, ATP binding domain and substrate (CDP-ME) binding domain.⁵² Volke *et al.* estimated that the amount of IspE is considered as the second highest amount of MEP

enzymes, after IspH, in *E. coli* with a total maximum reaction rate up to 2.1×10^5 molecules $\text{min}^{-1} \text{cell}^{-1}$.⁵³ In contrast, Dxs, IspF, and IspG are estimated to have maximum reaction rate up to 16×10^3 , 6.66×10^3 , and 4.83×10^3 molecules $\text{min}^{-1} \text{cell}^{-1}$, respectively. Those three enzymes are considered as MEP pathway enzymes with low turnover numbers per cell. Hence compared to those three enzymes, IspE might not be considered as the limiting step of MEP pathway.

The subsequent reaction involves the cleavage of the cytidyl moiety and cyclization of CDP-ME2P resulting in methyl erythritol cyclic diphosphate (MEcDP) catalyzed by IspF.⁴⁴ Hydrogen peroxide addition (up to 0.02%) into *B. subtilis* medium increased the isoprene emission up to 2 folds.^{37, 43} It is suggested that MEcDP is involved in DNA stabilization upon the exposure to oxidative stress by preventing the peroxide formation.⁵⁴

IspF presents in a homotrimer forming three active pockets with each situated at the interface of two vicinal monomers.⁵⁵ Compared to *E. coli*, *B. subtilis* IspF has a smaller solvent accessible surface that might influence the catalytic activity but both of them possess hydrophobic cavity that is speculated to play role in the binding of the inhibitor ligands.^{55, 56} It is interesting to note that an *in vitro* study of *E. coli* IspF showed the stable complex formation between the enzyme and MEP, the product of Dxr/ IspC. The complex stabilized the enzyme activity and improved the catalytic efficiency up to 4.8 times compared to IspF alone.⁵⁶ It is speculated that the improvement was facilitated by the higher affinity of the substrate, CDP-MEP toward IspF. However, in contrast to IspF, IspF-MEP complex is negatively affected by FDP and other prenyl diphosphate including DMADP and IDP. This might hold a regulatory mechanism to feedforward the MEP pathway but at the same time prevent the cell toxicity due to the prenyl phosphates build-up. In another side, this fact is insightful in an effort to increase the MEP pathway flux. Increasing the supply of MEP would produce a domino effect by increasing the activity of IspF that end up with higher supply of terpenoid precursor of IDP and DMADP. In addition, FDP should be utilized efficiently by the downstream pathway of terpenoid in order to prevent the feedback inhibition of FDP to IspF – MEP – CDP-MEP complex.

The last two steps of MEP pathway involve reductive reactions

The last two steps of the MEP pathway are reductive reactions. MEcDP conversion to 4-hydroxy-3-methylbut-2-enyl-diphosphate (HMBDP) requires the cleavage of C-O bond

between the phosphate and C2 of the substrate. Meanwhile the last step of MEP pathway converts HMBDP to either IDP or DMADP by dehydroxylation and isomerization steps. In *E. coli*, both steps of MEP pathway require NADPH as the cofactor and flavodoxin/flavodoxin reductase.⁵⁷⁻⁵⁹ Mutation on *fldA* (encoding flavodoxin I) of *E. coli* decreased the HMBDP level dramatically, signifying the flavodoxin role in the pathway. *B. subtilis* owns two flavodoxins encoded by *ykuN* and *ykuP* and a ferredoxin (*fer*) in its genome.^{23, 60} It also has ferredoxin (flavodoxin) reductase (*yumC*).⁶¹ However, the involvement of both flavodoxins or ferredoxin and their reductases in *B. subtilis* MEP pathway is still to be explored.

IspG and IspH are Fe-S cluster containing enzymes, both of them are susceptible to reactive oxygen species and reactive nitrogen species. IspG forms homodimer, and each contains two domains (N and C domain) connected by a short linker of arginines.⁶² The N domain of the enzyme contains the catalytic active site, while the C domain is responsible for Fe-S cluster coordination. The reaction occurs at the interface of N domain from one monomer with the C domain from the other monomer.⁶³ The Fe-S cluster is coordinated by three Cys and a Glu of the C domain and situated at the interface of both domains.

IspH is suspected to have promiscuous activities. In addition to having activity toward HMBDP, IspH isolated from alkaliphilic *Bacillus* sp. N16-5 evidently possessed the isoprene and isoamylene synthase activity. Isoprene is generated from HMBDP, while two isoamylenes are directed from DMADP and IDP.⁶⁴ Yet, whether this activity is also found in *B. subtilis* 168 IspH still requires more exploration. In another *in vitro* study, IspH of *E. coli* was found to have acetylene hydratase activity catalyzing the conversion of acetylene into aldehyde or ketone.⁶⁵ Nevertheless, this reaction took place on the oxidized IspH, underestimating its significance in the cytosol of the bacteria. The occurrence of these promiscuous events would underscore the divergence of MEP flux through IspH and its inhibition would lead to more IDP and DMADP.

Isopentenyl diphosphate isomerase (Idi) balances the IDP and DMADP content

MEP pathway of *E. coli* is able to generate IDP and DMADP simultaneously approximately in a ratio of 1:5 (DMADP to IDP).^{53, 66} In contrast, the MVA pathway can only provide IDP from the decarboxylation of mevalonate diphosphate (the last step of the pathway) and therefore strictly requires Idi to provide DMADP.⁶⁷ In *E. coli* the transcripts

number of endogenous Idi is noticeably low and this might be due to its nonessential role under natural circumstance.^{53, 68} A study on conditional knock-out of Idi also revealed its non-essentiality to *B. subtilis* growth.³⁶

In contrast to *E. coli* that possesses type I Idi, *B. subtilis* owns type II Idi which is phylogenetically closer to gram-positive bacteria that possess MVA instead of MEP pathway.^{69, 70} While type I Idi requires only divalent cations as the cofactor, type II Idi requires FMN and NADPH under aerobic conditions. It is also interesting to note that type II Idi has a L-lactate dehydrogenase activity.

DMADP constitutes only the head part of prenyl diphosphate while IDP would be required for the addition of an allyl group in prenyl diphosphate elongation/ condensation. Hence the longer the prenyl precursor of a certain terpenoid is, the lower DMADP/IDP ratio would be required. As an illustration, to generate one molecule of FDP as precursor of sesquiterpenes, it requires 1 molecule of DMADP and 2 molecules of IDP, while GDP (the precursor of monoterpenes) requires an equal mol of DMADP and IDP. Thus, the balance between IDP and DMADP of MEP pathway would be more significant for producing small terpenoids such as isoprene or monoterpenes than for large terpenoids such as carotenoids.

IDP or DMADP can undergo further rearrangements through dephosphorylation yielding hemiterpene (C5 terpenoid) like isoprene. In addition to isoprene, *B. subtilis* is also able to produce isopentenol and dimethyl allyl alcohol, the alcohol derivative of IDP and DMADP respectively. Generation of isopentenol or prenyl alcohol involves a specific DMADP/IDP phosphatase. NudF and YhfR, two phosphatases of *B. subtilis* belong to ADP-ribose phosphatase superfamily, are responsible for the dephosphorylation of DMADP and IDP.^{71, 72}

Isomerization and condensation of terpenoid precursors

Prenyl transferases catalyze the condensation reaction of IDP and DMADP resulting in GDP (monoterpene substrate, C10), FDP (sesquiterpenes substrate, C15), GGDP (diterpenes substrate, C20), or higher prenyl substrates such as heptaprenyl diphosphate (C35 terpene) or undecaprenyl diphosphate (C55 terpene). *ispA* gene of *B. subtilis* encodes farnesyl diphosphate synthase, an enzyme for conjugation of two IDP and single DMADP molecules producing FDP. Some terpenoids are important for *B. subtilis* physiology and

metabolism, for example ubiquinone (important for electron transport), farnesol (an alcohol derivative of FDP important for the formation of biofilm), sporulene (a C35 terpene acting as antioxidant during the sporulation),^{5, 6} and undecaprenyl diphosphate (a C55 terpene involves in cell wall biogenesis).⁷³⁻⁷⁵ Accumulation or depletion of essential endogenous terpenoid could be harmful for the bacterium. High formation of some prenyl diphosphates (IDP, DMADP and FDP) has been known to cause cellular toxicity.^{26, 76} Depletion of farnesol by knockout *yisP* prevents the bacterium to generate biofilm.⁷⁷ Meanwhile, overexpression of *hepT* and *hepS* to increase heptaprenyl diphosphate production could disrupt the cell wall biogenesis.^{74, 75} Therefore, improvement on the production of economic importance terpenoids should also consider the flux toward those essential endogenous terpenes.

Metabolic Engineering of *B. subtilis* for terpenoid cell factory

Well known for its capability to emit high amounts of isoprene, *B. subtilis* was expected to be a superior microbial platform for terpenoid production. Though the fact that developing *B. subtilis* is lagging behind compared to *E. coli* and *S. cerevisiae* due to late on the development of its molecular tools, recent studies on *B. subtilis* show very promising results to develop it into terpenoid cell factories (summarized in Table 2). Production of isoprene, carotenoids, amorphadiene, taxadiene and menaquinone-7 (MK-7) with various bioactivities have been explored and boosted in *B. subtilis*.

Table 2. Production of terpenoids by engineered *Bacillus subtilis*

Terpenoids	Classification	Strategy	Culture conditions	Titer/yield	Ref
Isoprene	Hemiterpenoids (C5)	Dxs was overexpressed	Shake-flask fermentation	--	37
		Isoprene synthase (<i>ispS</i>) gene overexpression	Shake-flask fermentation	1434.3 µg/L	78
Amorphadiene	Sesquiterpenoids (C15)	Amorphadiene synthase was fused with 6 arginine tag at N-terminus, dxs and idi were overexpressed	Shake-flask fermentation	20 mg/L	18
Taxadiene	Diterpenoids (C20)	Geranylgeranyl diphosphate synthase (<i>crtE</i>) was overexpressed, all MEP pathway enzymes and <i>ispA</i> were overexpressed	Shake-flask fermentation	17.8 mg/L	79

4, 4'-diapolycopene and 4, 4'-diaponeurosporene	Triterpenoids (C30)	<i>crtMN</i> was overexpressed in high-copy number plasmid, all MEP pathway enzymes and <i>ispA</i> were overexpressed	Shake-flask fermentation	10.65 mg/g	^{38, 80, 81}
Squalene	Triterpenoids (C30)	<i>dxs</i> , <i>ispD</i> , <i>ispF</i> , <i>ispH</i> and <i>ispA</i> overexpressed in high-copy number plasmid	Shake-flask fermentation	7.5 mg/L	⁸²
Menaquinone-7	Terpenoid-quinones (C35)	Overexpression of <i>menA</i> , <i>dxs</i> , <i>dxr</i> , <i>yacM-yacN</i> , <i>glpD</i> and deletion of <i>dhbB</i>	2L bioreactor fed-batch fermentation	69.5 mg/L	⁸³
		Overexpression of <i>menA-dxs-dxr-idi</i>	Shake-flask fermentation	50 mg/L	⁸⁴
		Fine-tuning expression of different modules by applying Phr60-Rap60-Spo0A quorum-sensing molecular switch	Shake-flask fermentation 15L bioreactor fed-batch fermentation	9-360 mg/L 200 mg/L	⁸⁵

Carotenoids

Carotenoids are being widely used in food, pharmaceutical, and health protection industries. Early metabolic engineering on *B. subtilis* utilized two genes from *Staphylococcus aureus* (*crtM* and *crtN*) involved in biosynthesis of C30 carotenoids especially 4,4'-diapolycopene and 4,4'-diaponeurosporene.⁸⁰ Relying only on the endogenous MEP pathway with a constitutive promoter regulating the expression of *crtM* and *crtN*, engineered *B. subtilis* could produce C30 carotenoids that lead to a higher resistance to oxidative stress exemplified with H₂O₂.⁸⁰ However, there was no report on the quantity of the carotenoid product. Later work on engineering *B. subtilis* was directed at higher isoprene production and at the same time focusing on the most influential gene of the endogenous MEP pathway. Overexpression of *dxs* but not *dxr*, leveraged isoprene emission of *B. subtilis* especially at the early and middle of the logarithmic phase.³⁷ Meanwhile, modification of the medium by adding more salt, hydrogen peroxide and also heating up to 40°C increased the release of isoprene.

To further improve terpenoids production, overexpression of multiple MEP pathway genes was found to increase C30 terpenoids production in *B. subtilis* (Xue *et al.*, 2015).³⁸ Xue *et*

al., (2015) cloned MEP pathway genes step by step into two different constructs resulting in two strains of *B. subtilis* with each operon consisting of four enzymes of the MEP pathway, i.e. SDFH subset for *dxs-ispD-ispF-ispH* operon and CEGA subset for *ispC/dxr-ispE-ispG-ispA* operon. As the read out, Xue *et al.* utilized *crtM* and *crtN* genes encoding two enzymes involved in C30 carotenoid production. It is quite surprising that the strains with upregulation of *dxr/ispC* could produce high level of C30 carotenoid comparable to, if not better to strains overexpressing *dxs*. Eventually, the two strains with two different subsets of artificial operon as mentioned above could produce C30 carotenoid at more than 15 folds increase ($9 - 10 \text{ mg g}^{-1} \text{ dcw}$) compared to *B. subtilis* carrying only the genes for carotenoid production ($0.6 \text{ mg g}^{-1} \text{ dcw}$). Interestingly, in another experiment, overexpression of *dxr* alone did not bring improvement to isoprene production.³⁷ These results can be explained by the high flux into the carotenoid pathway resulting in actual low levels of DMADP or IDP preventing negative feedback. In our recent result, upregulating the whole MEP pathway has further thrived the carotenoid production up to around $20 \text{ mg g}^{-1} \text{ dcw}$, two-fold higher compared to our previous result with only four enzymes of MEP pathway being upregulated.⁸¹

Amorphadiene

Artemisinin is a sesquiterpene lactone which is by far the most effective antimalarial drug. Converting the precursor amorphadiene produced by microbes through chemical methods to artemisinin is considered to be more attractive than directly extracting from its host plants. Researchers have tried to construct the amorphadiene biosynthesis pathway in *B. subtilis*. Co-expression of amorphadiene synthase (ADS) with *dxs* and *idi*, yield around 20 mg L^{-1} of amorphadiene in flask scale.¹⁸ Dxs performs the first enzymatic step of MEP pathway that considered as the determinants of the pathway.⁵³ Meanwhile, Idi acts as isopentenyl diphosphate isomerase converting IDP to DMADP or vice versa. In MVA pathway, Idi is essential as the final step of the pathway only produces IDP from decarboxylation of diphosphomevalonate. Hence, Idi is very critical in balancing the high flux of IDP generated by the MVA pathway. In contrast, the MEP pathway inherently produces both terpenoids precursor in parallel and therefore Idi overexpression probably is not essential. The high expression of ADS is mandatory in order to maximize the utilization of prenyl precursors. With respect to the negative feedback from prenyl precursors IDP, DMADP, GDP or FDP to Dxs, a high flux of the MEP pathway gives no

benefit unless the downstream part of the pathway can utilize the provided precursors efficiently.⁴² Improving ADS translation by modifying the N-terminus of the protein proved to increase the amorphadiene production up to 2.5 folds.¹⁸ It is also interesting to note that a high flux of prenyl precursors, such as FDP, might be toxic to the cells implying the importance of higher expression of active terpene synthases.^{26, 86} N-terminal fusion of green fluorescent protein to ADS significantly improved the expression of ADS and led to better production of amorphadiene. Providing more supply of precursors by additional expression of IspA and whole MEP pathway improved the production up to 42.5 mg L⁻¹. With medium modification by additional pyruvate and K₂HPO₄, our recent result shows very promising capacity of *B. subtilis* to produce this antimalarial artemisinin precursor (416 mg L⁻¹) (in submission).

Taxadiene

Taxadiene is the critical precursor of the well-known anticancer drug paclitaxel (Taxol®). Functional production of taxadiene in *B. subtilis* was attained by combining the heterologous expression of taxadiene synthase (TXS) in combination with the regulated overexpression of the full MEP pathway including *ispA*, the farnesyl diphosphate synthase encoding gene. Overexpression of *B. subtilis ispA* did not lead to production of taxadiene, suggesting that IspA does not act as geranyl geranyl diphosphate synthase. Co-expression of *crtE* (the GGDPs encoding gene of *Pantoea ananatis*) together with the synthetic operon of MEP pathway and TXS resulted in 17.8 mg L⁻¹ of taxadiene in *B. subtilis*.⁸¹ This surpasses the result achieved in yeast (8.7 mg L⁻¹).⁸⁷ Higher amounts of taxadiene were achieved by fine tuning the expression of MEP pathway in *E. coli* leading to 1 g L⁻¹ of product in fed-batch fermentation.⁸⁸ Taking this result as an inspiration, further improvement on *B. subtilis* taxadiene production capability might involve fine tuning MEP pathway genes through different strengths of promoters or ribosome binding sites (RBS).

Menaquinone-7

MK-7, belonging to terpenoid-quinones, is the major vitamin K₂ compound, being extensively applied for promoting bone growth and cardiovascular health. Previously, many *B. subtilis natto* strains have been screened and mutated to produce MK-7 by traditional fermentation without genetic modification.⁸⁹ Recently, *B. subtilis* 168 was

employed as the chassis cells to produce and increase biosynthesis of MK-7 by modular pathway engineering.⁸³ Four endogenous modular pathways (MK-7 pathway, shikimate pathway, MEP pathway and glycerol metabolism pathway) are related to the biosynthesis of MK-7, and parent strain could produce 3.1 mg L⁻¹ MK-7. When *menA* (MK-7 pathway) were overexpressed under promoter *Plaps*, 2.1-fold MK-7 yield compared to the starting strain could be obtained. And simultaneous overexpression of four MEP pathway genes (*dxs*, *dxr/ispC*, *yacM/ispD*, and *yacN/ispF*) together with *menA* led to 12.0 mg L⁻¹ of MK-7. With a further enhancement of the glycerol metabolism by overexpressing *glpD* and decreasing the intermediate metabolite consumption by knockout *dhbB*, the final production of MK-7 significantly increased to 69.5 mg L⁻¹ after 144 h fermentation.

Interestingly, the integration sites for overexpression of MEP pathway genes also affects the final production of MK-7. Based on *Bacillus minimum* genome, Yang *et al.* inserted *menA*, *dxs*, and *dxr* into three different loci: *yslA*, *yjoB*, and *ydeO*, respectively.⁸³ However, when *menA-dxs-dxr-idi* were placed at the *amyE* locus of *B. subtilis* as an operon under IPTG-inducible promoter *Pspac*, the final titer of MK-7 significantly increased to 50 mg L⁻¹ without further optimization.⁸⁴ Their results also indicated that overexpression of *idi* was beneficial in the presence of *menA*, *dxs* and *dxr*. To further improve the production of MK-7, dynamically balanced cell growth and target compound synthesis is necessary. Cui *et al.*, (2019) constructed the Phr60-Rap60-Spo0A quorum-sensing molecular switch, which could dynamically up-regulate and down-regulate the expression level of related pathways without adding any inducers. Thus, the MK-7 production level increased from 9 to 360 mg L⁻¹ in *B. subtilis*, which is by far the highest production level reported at flask incubation level.

Current genetic engineering tools and promising strategies to improve terpenoids production in *B. subtilis*

Current engineering on *B. subtilis* for terpenoid cell factory still relies on the limited number of replicative plasmids as vector. Replicative plasmids are easier to handle and possess higher flexibility for expression manipulation. Based on replication mode, there are two types of plasmids, rolling circle replicating and theta replicating plasmids. Majority of *B. subtilis* plasmids, especially for high copy number plasmids, belong to rolling circle plasmids. However, rolling circle plasmids suffer from instability, especially those with more than 10 kilo base pairs of inserts. Theta replication plasmids offer more

stability than rolling circle plasmids, but natural theta plasmids of *B. subtilis* are quite rare and mostly have large sizes (more than 50 kbps) (Meijer *et al.*, 1998). Nonetheless, several theta replication plasmids are currently available with different origins of replication allowing them to be combined.^{15, 90}

In contrast to lab scale, fermentation at industry requires highly stable microbial strains. Integrative plasmids would be more acceptable as the gene would be integrated to the bacteria chromosome. Currently there is a bacillus tool box providing different types of promoters, RBSs, and integrative plasmids for *B. subtilis*.⁹¹ Engineering on RBSs and constitutive promoters of *B. subtilis* has made it possible to tune protein expression by five orders of gradients.^{14, 16} At genomic level, various manipulation tools for replacing or eliminating genes are also available.^{13, 92, 93} Current CRISPR/Cas9 toolkit for *B. subtilis* has high efficiency and precision (Toymentseva & Altenbuchner, 2019). Toxin-antitoxin system consisting of EndoA-EndoB has been employed for protein expression in *B. subtilis* without the need of antibiotics as selective agents.² These might serve as beneficial tools either for nonnative gene insertion or fine-tuning expression of particular genes of *B. subtilis*.

Another requirement on optimum expression of non-native protein is codon optimization. *B. subtilis* owns three different classes of genes based on the codon preference. Class I with weak preference constitutes mainly genes involved in the intermediary metabolism, meanwhile class II has a very strong preference and constitutes genes responsible for exponential growth of the bacterium.⁹⁴ Class III has its different properties with A+U rich codon preference that mostly belong to horizontally transferred gene.⁹⁴ Nonetheless, compared to *E. coli*, *B. subtilis* has less bias on codon usage.⁹⁵ This implies that codon optimization might have less relevant benefits for heterologous protein expression in *B. subtilis*.

As mentioned in previous section, *B. subtilis* could emit high amount of isoprene. With current genetic tools, there are more options in modulating terpenoid pathway at the genetic level. Flux improvement of the pathway evidently improved the production of several valuable terpenoids in *B. subtilis* including amorphadiene, carotenoids, taxadiene, and menaquinones.

Protein engineering

Further efforts to increase terpenoid production might also involve protein engineering. Upregulating the expression of an enzyme or a pathway cost high energy for the cell replication, transcription and translation of particular proteins.⁹⁶ This high energy cost could be reduced by trade-off between the expression level and enzyme catalytic activity. In addition, protein engineering could also be a tool to eliminate certain inhibition events by substrates or products or to eliminate unwanted side products.⁹⁷

Currently, there is still a small effort in protein engineering of the MEP pathway enzymes. Dxs for example has been a subject of site directed mutagenesis for alleviating the negative feedback inhibition of IDP/ DMADP. Mutation at A147G/A352G of *P. trichocarpa* Dxs which involve in the binding of IDP reduced IDP binding affinity slightly.⁹⁸ However, it came with cost of higher K_M of ThDP and pyruvate that overall decreased the catalytic efficiency of the enzyme about 15 times compared to the wild type.⁹⁸ *B. subtilis* Dxs has been found to be more resistant to negative feedback of IDP/ DMADP but it has higher K_M compared to Dxs of *E. coli* (five times higher for G3P and three times higher for pyruvate).⁴⁵ Yet, expression of *B. subtilis* Dxs in *E. coli* produced higher amount of isoprene compared to Dxs of other microorganisms including *E. coli* counterpart after 24 hours of incubation. The mechanism of *B. subtilis* Dxs resistant to negative feedback is still elusive since the binding site of ThDP are generally homologous. Apart from unsuccessful effort on engineering negative feedback resistant Dxs, single amino acid mutation on Dxs of *E. coli* and *D. radiodurans* has been found to increase their catalytic activities. Mutation on Y392F of *E. coli* Dxs increased the relative catalytic activity by more than 2.5-fold compared to the WT.⁴⁶ It is suggested that Y392 indirectly involves in the binding of G3P and with the alteration to Phe gave more optimum space for G3P to interact with ThDP.

As mentioned earlier, IspF (in addition to Dxs and IspG) is considered as MEP pathway enzymes with low maximum reaction rate per cell in *E. coli*.⁵³ *In vitro* experiment showed that IspF is subject to both positive and negative feedbacks by MEP (the second intermediate product of MEP pathway) and FDP, respectively.⁵⁶ It comes as the effect of inhibition of MEP – IspF complex which helps the enzyme to bind CDP – MEP as the substrate. Engineering IspF with FDP resistant property would be another way to enhance the MEP pathway capacity.

Not only to MEP pathway, protein engineering would also be applied to terpene synthases. Site directed mutagenesis to improve catalytic activity has been performed on ADS, and levopimaradiene synthase (LPS), the enzyme responsible for generating a diterpene precursor of ginkgolides. *E. coli* expressing M593I mutant of LPS increased the overall productivity up to 3.7 folds compared to the bacterium with WT LPS.⁹⁹ Meanwhile, double mutant variant (M593I/Y700F) showed productivity ten folds higher than WT with no production of abietadiene as one of the side products of LPS. One of the characteristics of terpene synthase is its promiscuity that cause the enzyme to produce a multitude of minor products. Promiscuity would direct the flux not only to the major product but also to minor products which causes the inefficiency. This could also hamper the subsequent purification of the products with quite close physicochemical properties. Another example, double mutant of ADS (T399S/H448A) was evidently four times more efficient than the WT though with a slightly higher K_M to FDP.¹⁰⁰ Overall productivity showed that *E. coli* expressing double mutant ADS produced amorphadiene three times higher than WT after 24 hours of incubation. At the end, combining the highly active terpene synthase with upregulated isoprenoid precursor pathway (either MVA or MEP pathway) would be a potential approach on optimizing bacterial terpenoid cell factory, including *B. subtilis*. However, the structural elucidation or modeling of the specific enzymes would be necessary.

Downstream of terpenoid pathway often involves hydroxylation or oxidation in general, requires the involvement of specific monooxygenase P450s. Paclitaxel (Taxol®) requires eight specific P450s for specific oxygenation steps.¹⁰¹ Meanwhile amorphadiene conversion to dihydroartemisinin acid, a close precursor of artemisinin, involves a specific CYP450 called CYP71AV1 of *Artemisia annua* (Covello, 2008). Eukaryotic CYP450s expression in bacteria are often problematic as they are generally membrane bound proteins. In fact, this problem is hampering the use of bacterial terpenoid cell factory for further steps of terpenoid production. Several microbial cytochromes have been known for their capability on hydroxylation of terpenes. CYP109B1 of *B. subtilis*, for example, has the ability to oxidize valencene to nootkatone (a sesquiterpene with grape fruit fragrance).^{23, 102} CYP102A1 of *Bacillus megaterium* (aka. P450BM3) has been known as one of the most versatile bacterial cytochromes.¹⁰³ CYP102A1 has been extensively engineered including for amorphadiene oxidation. Tetramutant variant of P450BM3 was able to convert amorphadiene to amorphadiene epoxide up to 250 mg L⁻¹ in *E. coli*.¹⁷ This

amorphadiene epoxide then underwent through four chemical synthesis steps to yield dihydroartemisinic acid as the closest precursor of artemisinin. Up until now, cytochrome mediated steps of terpenoid biosynthesis is still one of the challenges in using bacteria as platform including *B. subtilis*. More exploration on bacterial cytochromes capable on terpene functionalization would definitely facilitate the advancement on engineering and utilization of bacterial terpenoid cell factory including *B. subtilis*.

Heterologous MVA Pathway

The MVA heterologous pathway expression might also be considered when performing metabolic engineering of *B. subtilis* as a metabolite cell factory. MVA pathway has been known long before MEP pathway and was discovered almost three decades ago. Both eukaryotic and prokaryotic organisms can be the genetic sources of a heterologous MVA pathway. Several prokaryotes, as has been described at the beginning of the chapter, depend on MVA- rather than MEP- pathway for the production of terpenoid precursors. Heterologous MVA pathway might offer a less strict regulation at genetic levels as well as possible allosteric interactions with the existing cellular pathways. Still, some issues regarding the interconnectedness between its metabolites especially at the upstream of the pathway to central carbon metabolism should not be underestimated. Notwithstanding, the pathway has been successfully expressed in *E. coli* to produce amorphadiene up to 700mg L⁻¹ in flask scale after 48 hours of incubation and 29 g L⁻¹ (100 hours of incubation) in fed batch fermentation after adjustments of metabolites flux.^{104, 105}

Cofactor Regenerating System

One of the important strategies in pathway optimization is cofactor supply. Both MEP and MVA pathway require NADPH as the electron carriers involved in reductive reactions. The cofactor is also required in redox reactions facilitated by CYP450s in many terpenes functionalization. NADPH involves in most of anabolic cellular reactions and thus competition would present whenever the terpenoid pathway flux is pushed. Thus, regeneration system to sustain NADPH supply is required. Many NADPH regenerating modules have been employed to support high titer metabolites productions. Upregulating the expression of *zwf* encoding glucose-6-phosphate dehydrogenase has been utilized in *Bacillus* genus such as for riboflavin,^{106, 107} poly- γ -glutamic acid production,¹⁰⁸ bacitracin.¹⁰⁹ However, upregulating pentose phosphate pathway would split the glucose

utilization which will decrease ATP and/or acetyl-coA production. Other approaches include expression of heterologous NADH kinase (POS5) of *S. cerevisiae* to phosphorylate NADH^{110, 111} and replacement of the native NAD⁺ dependent glyceraldehyde 3-phosphate by NADP⁺ dependent dehydrogenase (GAPDH) facilitated by GapC of *Clostridium acetobutylicum* or GapB of *B. subtilis*¹¹¹⁻¹¹³. *gapA* substitution to *gapC* significantly increased lycopene and caprolactone production in *E. coli* but lower metabolite flux to pentose phosphate pathway. Upregulation of *pos5* and *zwf* significantly improved lycopene production in *S. cerevisiae*.¹¹⁴ However, in other experiments to promote production of protopanaxadiol, precursor of ginsenoside, in baker yeast, *pos5* overexpression resulted in decreased cell growth and eventually lower production of the compound.¹¹⁵ Kim *et al.* improved protopanaxadiol production in *S. cerevisiae* with more global approaches, by deleting *zwf*, replacing *ald2* encoding NAD⁺ dependent acetaldehyde dehydrogenase with NADP⁺ dependent isoform *ald6*, and replacing *gdh1*, encoding NADPH dependent glutamate dehydrogenase with NADH dependent isoform *gdh2*.¹¹⁵ *zwf* overexpression though supply more NADPH, decreased the production of protopanaxadiol as the competition of pentose phosphate with glycolysis pathway.

NADPH involvement in anabolic pathway renders stricter regulation than NADH.^{115, 116} Hence, replacing the NADPH dependent HMGR by NADH dependent counterpart would compromise the trickiness in cofactor regeneration. Ma *et al.*, exploited HMGR of *D. acidovorans* that consuming NADH instead of NADPH and overexpression of formate dehydrogenase (FDH) of *Candida boidinii*. Formate supplementation into the medium considerably increased amorphadiene production.¹⁰⁵ Meanwhile, Meadow *et al.*, (2016) replaced yeast HMGR with NADH-dependent HMGR of *Silicibacter pomeroyi* together with higher supply of acetyl-coA, enabled *S. cerevisiae* to produce up to 130 g L⁻¹ farnesene in bioreactor scale.¹¹⁷

Further strategies and conclusion

B. subtilis has become a potential microbial platform for high production of valuable terpenoids. Some inherent tools of *B. subtilis* such as many potential CYP450s and glycosyltransferases would accentuate further utilization of the bacterium for diverse terpenoids. Current development on molecular tools of *B. subtilis* provides stepping stones for more comprehensive measurements and engineering. One of the critical steps is to well understand the characterizations of each enzyme in the biosynthetic pathway and their

complicated regulations. With limited information of steady state kinetic parameters of each enzyme of its endogenous terpenoid pathway, current available engineering on *B. subtilis* still focus on overexpression of genetic elements of the pathway. Fine tuning of multiple enzymes of a pathway is currently possible with a diverse selection of promoters and RBSs available for *B. subtilis* (Figure 2).

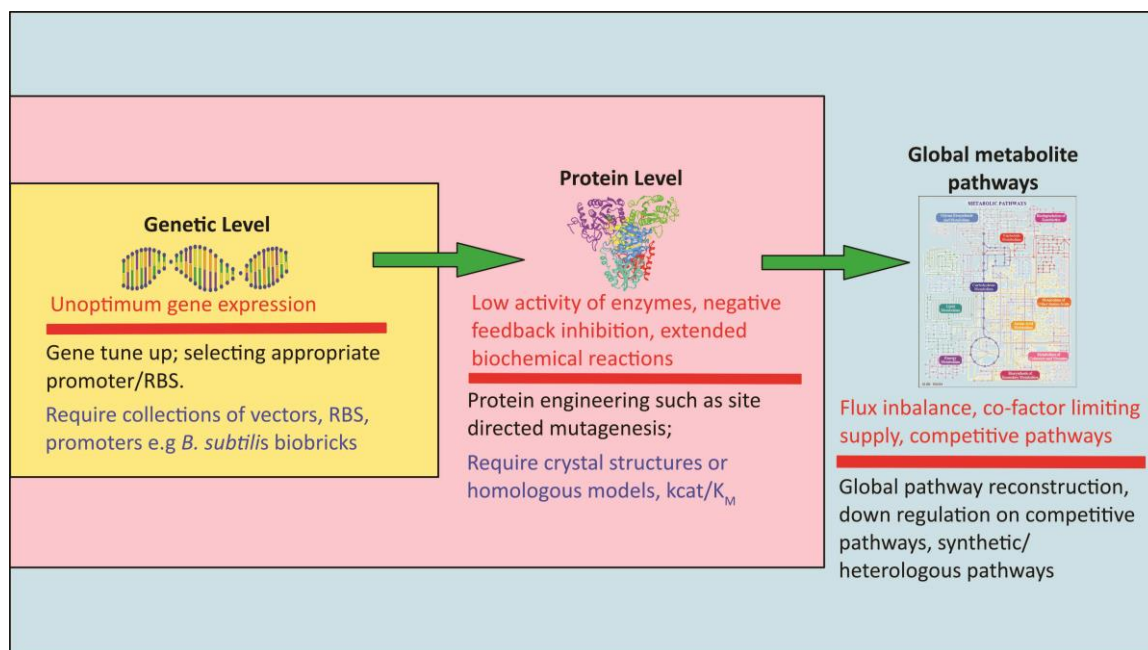


Figure 2. A systematic approach for optimum metabolic engineering of *B. subtilis*. The traditional approach involves fragment optimization including manipulation of genetic expression cassettes or protein engineering enzymes of the pathway (innermost frame). Selection of promoter and RBS would be required at this step. Protein engineering assists obtaining enzymes with desired catalytic activities (middle frame). Taking further, optimization might involve the flux tuning and manipulation on proximal biochemical process including co-factor supply. In a comprehensive optimization process, the multi-layer Omics analysis is required by combining information from genomics, transcriptomic, proteomics, and metabolomics data (outmost frame).

While gene expression manipulation could be the main approach in metabolic engineering, upregulation of a gene is energetically costly.⁹⁶ This implicates that manipulation of the expression of genes connected to a pathway would further burden the cells. Protein engineering such as by a directed evolution approach would be an entry point to elevate the catalytic activity of certain enzymes or have more control by reducing the negative feedback inhibition.⁴² Other subject of protein engineering is to improve the catalytic activity of the enzyme to produce a specific product instead of miscellaneous products. Promiscuity is typical to terpene synthases leading to distribution of a certain amount of

terpene precursors into main and several minor products. Reducing the promiscuity of the enzymes would streamline the utilization of the precursors that at the end would reduce the total metabolic burden of the cells. Other approaches in protein engineering might also involve protein fusions and synthetic protein scaffolds. Both approaches are aimed to direct the enzyme in proximity to the precursors or cofactor supply. In some microorganisms such as *Campylobacter jejuni* and *Agrobacterium tumefaciens*, the sequential precursors and products of IspD, IspE, and IspF are channeled by natural scaffolding of those enzymes. Synthetic scaffolding of MVA pathway enzymes has been utilized to elevate terpenoid production in *E. coli*.¹¹⁸ Meanwhile protein fusion has been one of approaches to improve the expression, solubility and stability of particular enzymes. It has also been utilized to attach the flavodoxin and flavodoxin reductase thus providing improved coupling efficiency to support CYP450 activity.¹¹⁹

Taking the perspective into cellular level, expression manipulation of certain genetic elements or protein engineering of particular enzymes of the terpenoid pathway could have a wider impact not only on the pathway itself but also on other biochemical processes.^{43, 120} Several issues such as insufficient supply of NADPH or ATP or other cofactors, accumulated toxic intermediates are among the problems generally faced after pathway upregulation. Distal related biochemical pathway could also be hampered. For example, imbalanced heterologous expression of MVA pathway in *E. coli* perturbed the fatty acid metabolism leading to toxicity. As the result, the cellular productivity could be far from optimum. A more holistic view involving multilevel engineering including gene expression manipulation, protein engineering and followed by sophisticated multilayer omics data capable on dissecting the implications at genetic, protein, and metabolites level would be necessary to give a comprehensive picture.¹²¹ (Figure 2) Based on these data, flux constraint and limiting factors can be mapped and modeled that guide further integrated optimization involving multi-biochemical process and genome wide regulation. At this point, genomic engineering tools such as CRISPR-Cas or other multiplexed genomic engineering become essential. These comprehensive approaches will no doubt become essential processes for having an optimum strain for valuable terpenoids or secondary metabolites in general.

Author contribution statement

HP and WQ conceived the idea of review. HP and YS wrote the initial draft of the manuscript. WQ provided specific comments, edited and improved the manuscript. EY and SS contributed to the various revisions of the manuscripts. All the authors read and approved it for publication.

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Conflict of Interest

None declared.

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